

2007+ Tundra Slider Installation Guide

Your sliders should contain:

- 1 - Left side slider
- 1 - Right side slider
- 4 - Backing bars
- 1 - Large Flat Washer
- 1 - Bolt Kit (BK-OPOR-TU-21002)
 - 4 - 1/2-13x5.5 Bolts
 - 4 - 1/2-13x6 Bolts
 - 1 - 1/2-13x3 Bolt
 - 8 - 1/2-13 Nuts
 - 18 - 1/2 Washers
 - 9 - 1/2 Lock Washers
 - 3 - 8mm Bolts
 - 3 - 5/16 Washers
 - 3 - 5/16 Lock Washers



Tools Needed:

- 3/4" Socket
- 3" socket extension
- Socket wrench
- 12mm socket
- 3/4" wrench
- Pry tool
- 10mm socket

Safety:

Please note that this work should be done by a competent mechanic. If you feel you are not competent to do this work please have a professional mechanic do this installation. Metal-tech Cage, LLC is not responsible for any modifications you make to your vehicle. These instructions are meant to be a guide to assist a competent mechanic.

#1 Always wear safety glasses

#2 Always chock the opposite end of wheels when working on a vehicle. (ie. Chock the rear when working on the front, and vice versa.)

1. Removal and Prep

- 1.1. Remove stock running boards if equipped.
- 1.2. Clean off any large chunks of dirt or debris off the frame.
- 1.3. Lay each slider next to your truck and visualize where each mount will go on the frame.

2. Driver Side Slider Installation

- 2.1. *Pull any brake lines away from the inside of the frame to make room for slider feet to fit between the lines and frame. Some brackets may need to be loosened or removed. **DO NOT put Backing Bars over the top of the brakes lines!**



- 2.2. Lift slider up into place bolting the back foot on to the frame first using the three 8mm bolts.



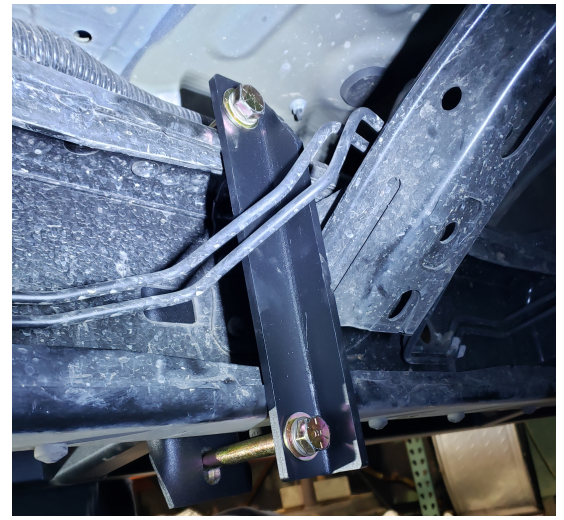
- 2.3. Loosely bolt front Backing Bar in to place with two 1/2-13x6" bolts.



- 2.4. Loosely install middle foot in place using the large washer and 1/2-13x3" bolt
- 2.5. Tighten all hardware up evenly ensuring backing bar is snug to the frame.
- 2.6. Verify slider is not touching the body. If needed, loosen bolts slightly to adjust, then retighten.

3. Passenger Side Slider Installation

- 3.1. Lift slider up into position and install the rear foot over the frame using a Backing Bar and two 1/2-13x5.5" bolts.
- 3.2. Loosely install mid foot in place using a Backing Bar and two 1/2-13x5.5" bolts.
- 3.3. Loosely install front foot in place using a Backing Bar and two 1/2-13x6" bolts.
- 3.4. Verify slider is not touching the body. If needed, loosen bolts slightly to adjust, then retighten.



Please contact our technical support if you have any install questions or need any help. Call 503-822-1111 or email info@metaltech4x4.com.

Thank you for your business and enjoy your new sliders! After a short time on the road or trail be sure to check all hardware and tighten if needed.

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